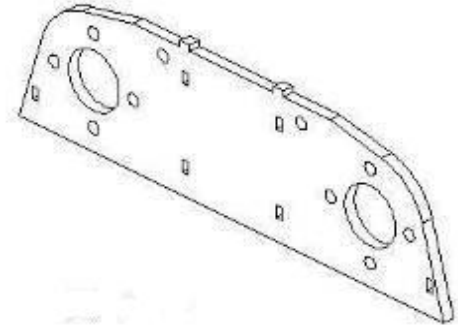


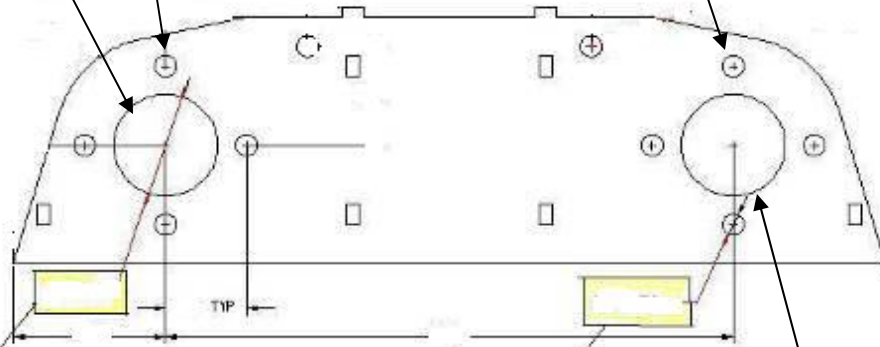
# Enlarged Top Plate Openings

These dimensions allow the bearing buddy assembly space so that the lower spindle end will line up the bushing in the lower dogbone plate with less chance of binding

Stud Opening:  
Was:  $17/32$ "  
Now:  $9/16$ "



**Enlarging openings should be done as required by die grinding (machining not practical)**  
Recommend dropping in a new spindle assembly, if the flange doesn't drop all the way to the mounting base without forcing it, THEN make all the openings larger to the new sizes shown.



The only changes are the dimensions in the rectangular boxes

Spindle Opening:  
Was:  $2-9/16$ "  
Now:  $2-19/32$ "