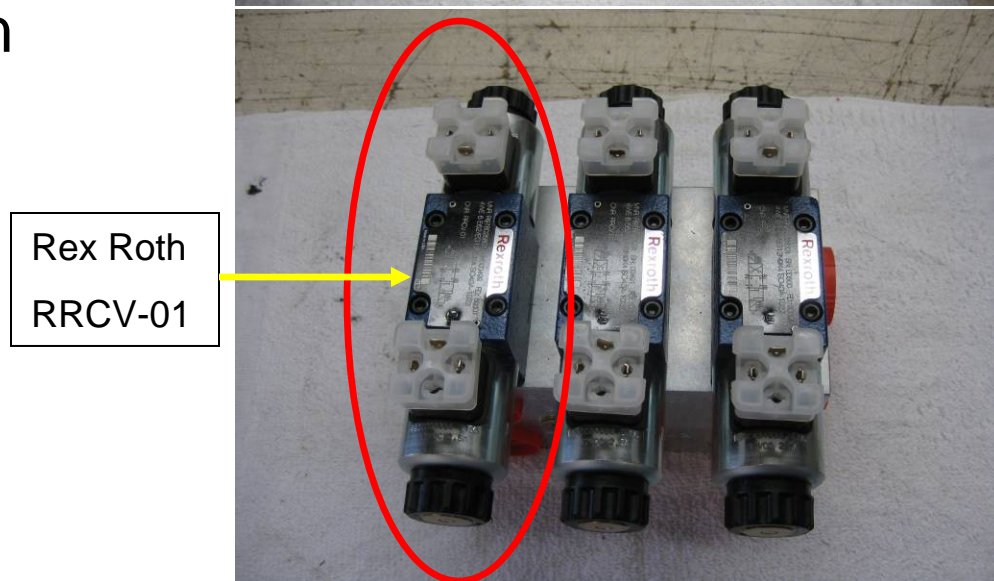
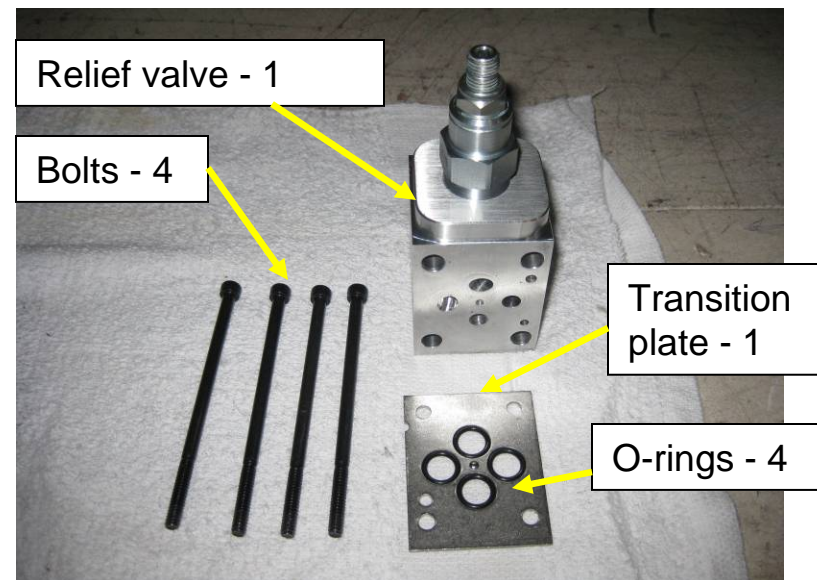


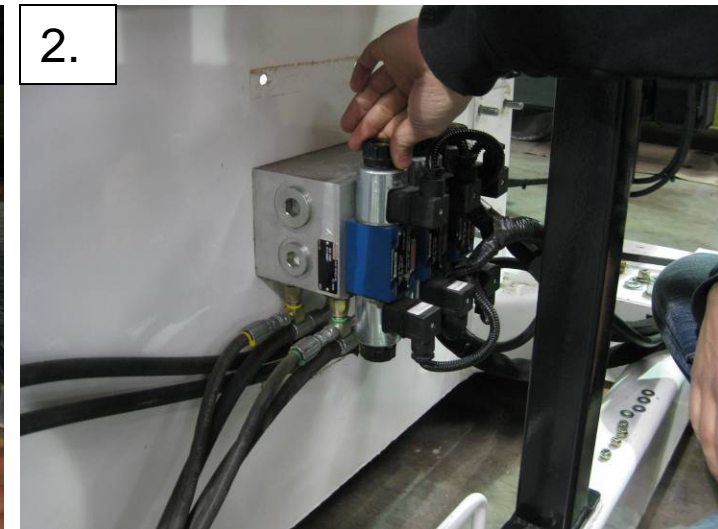
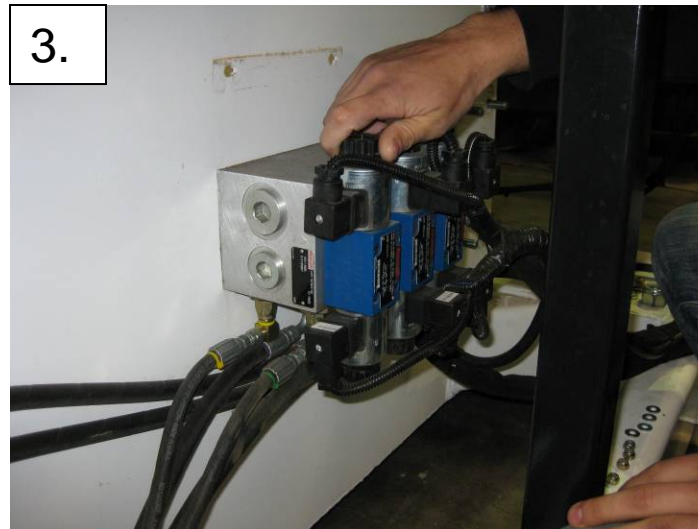
RRCV-PRSV Grip Function Installation

- Kit should include
 - Relief valve
 - 4 Bolts
 - One transition plate
 - 4 o-rings
- Locate the valve bank on the Curotto Can
- Identify the grip function section (left section)



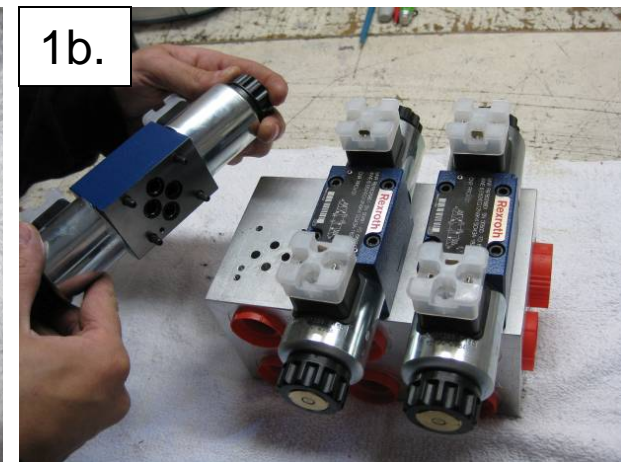
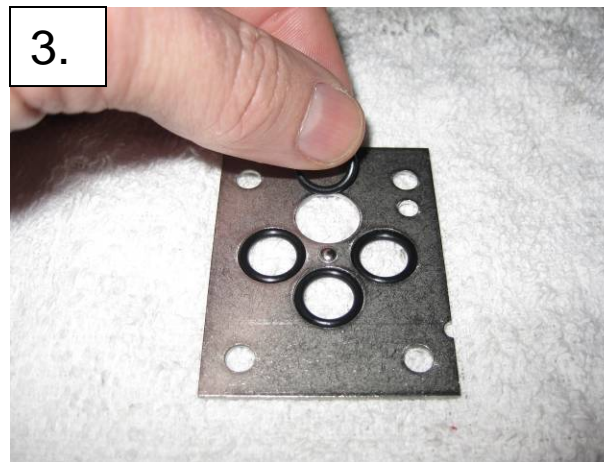
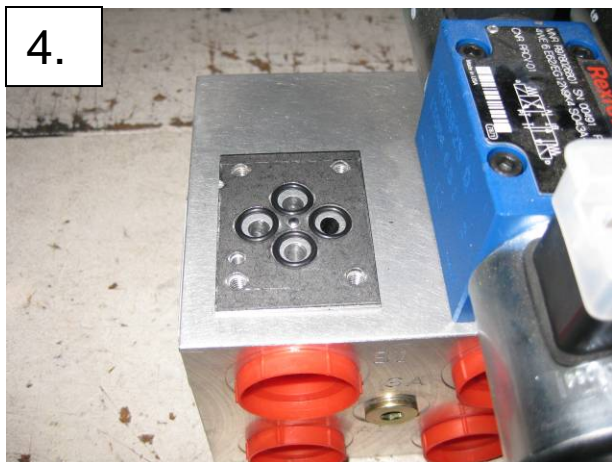
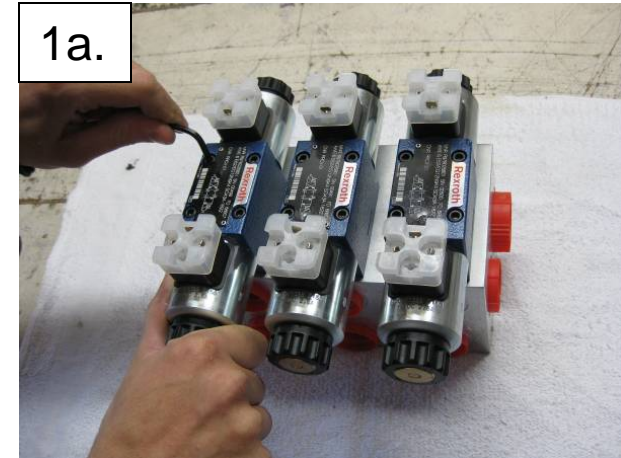
Adjusting Solenoids

1. Remove valve cover
2. Loosen top and bottom solenoid caps on RRCV-01
3. Rotate solenoids 90 deg. so that the din connectors face outside (you may have to loosen the harness to make this happen)
4. Tighten solenoid caps
5. Remove din connectors



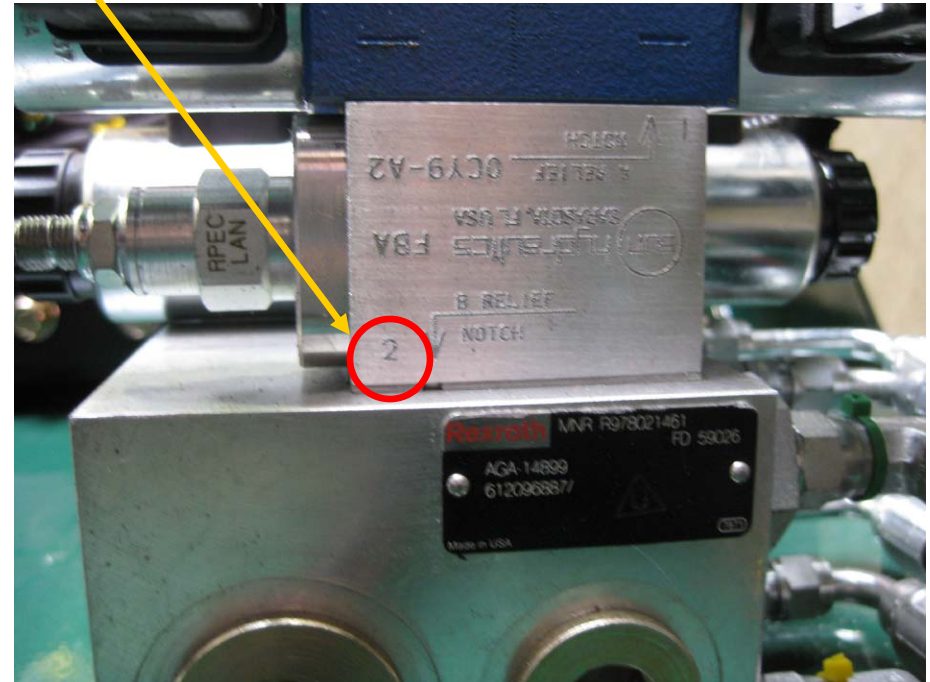
Removing RRCV-01

1. Remove Rexroth valve with Allen wrench and set aside in clean area
2. Position transition plate
3. Insert o-rings on transition plate
4. Place transition plate center dimple up



Fitting Sandwich Valve

1. Locate the arrow and the number “2” on the sandwich valve
2. Position sandwich valve with the number “2” arrow in toward the existing Curotto Can manifold
3. Using the supplied bolts, fasten the Rexroth valve through the sandwich valve to the manifold



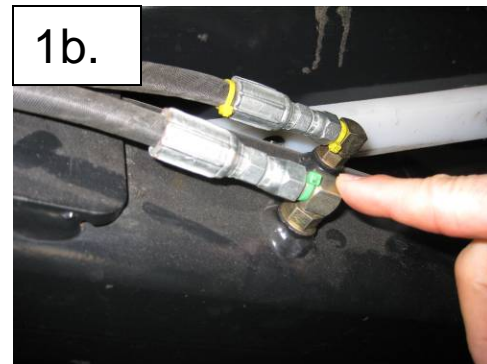
Adjusting Pressure

1. Remove grip cylinder pressure line at the dump arm
2. Test with pressure at the removed gripper pressure line and deadheading the grip function
3. Adjust pressure to 1,500 psi by loosening jam nut and adjusting the screw with Allen key
4. Tighten jam nut

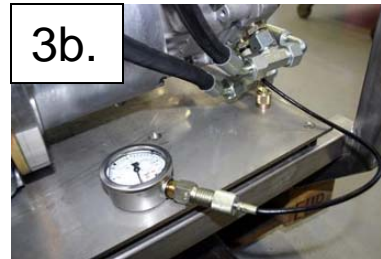
1a.



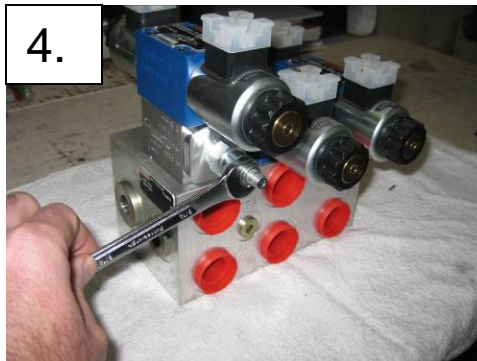
1b.



3b.



4.



3a.



2.

